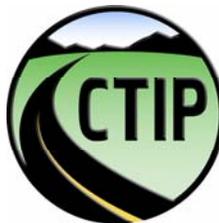

CULVERT PIPE LINER GUIDE AND SPECIFICATIONS

Publication No. FHWA-CFL/TD-05-003

July 2005



U.S. Department
of Transportation
**Federal Highway
Administration**



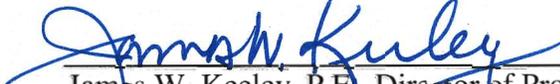
Central Federal Lands Highway Division
12300 West Dakota Avenue
Lakewood, CO 80228

FOREWORD

The Federal Lands Highway (FLH) of the Federal Highway Administration (FHWA) promotes development and deployment of applied research and technology applicable to solving transportation related issues on Federal Lands. s within the FHWA.

The objective of this study was to produce guidelines and specifications for the use of culvert liners. Drainage facilities, such as culverts, decay due to the processes of abrasion, corrosion, and erosion, shortening the anticipated service life of the facility. Many culverts have deteriorated and need repair or replacement. Until recently, most repair or replacement of culverts required open-cutting (trench digging). State Departments of Transportation (DOTs), the Federal Highway Administration (FHWA), and others have turned toward trenchless technology as a cost effective solution to culvert rehabilitation.

Trenchless technology can be used with a wide range of methods, materials, and equipment for rehabilitation or replacement. Rehabilitation of existing culverts through lining techniques has gained popularity in the United States. To date, several trenchless lining techniques have been used for the rehabilitation of existing culverts. However, choosing an optimum lining technique can be complicated considering the vast amount of organizations specializing in the manufacturing and installation of culvert liners, as well as the various materials, applications, and limitations associated with each lining technique. A user-friendly Microsoft[®] Excel-based Multi-criteria Decision Analysis (MCDA) tool that allows the user to customize the decision aid model was developed.



James W. Keeley, P.E., Director of Project Delivery
Federal Highway Administration
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Technical Report Documentation Page

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16. Abstract Trenchless technology can be used with a wide range of methods, materials, and equipment for rehabilitation or replacement of damaged or deteriorated pipe culverts. To date, several trenchless lining techniques have been used for the rehabilitation of existing culverts. Colorado State University was contracted to establish guidelines and specifications for the use of culvert liners. Task 1 involved a thorough literature review to collect information describing the state-of-the-practice in culvert pipe lining. Task 2 involved the development of a decision-making methodology for choosing appropriate culvert liners based on various factors. Task 3 required CSU to prepare and submit a final report whereby providing guidance to both the Design and Construction Branches of the FHWA and to State DOTs.			
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SI* (MODERN METRIC) CONVERSION FACTORS

APPROXIMATE CONVERSIONS TO SI UNITS

Symbol	When You Know	Multiply By	To Find	Symbol
LENGTH				
in	inches	25.4	millimeters	mm
ft	feet	0.305	meters	m
yd	yards	0.914	meters	m
mi	miles	1.61	kilometers	km
AREA				
in ²	square inches	645.2	square millimeters	mm ²
ft ²	square feet	0.093	square meters	m ²
yd ²	square yard	0.836	square meters	m ²
ac	acres	0.405	hectares	ha
mi ²	square miles	2.59	square kilometers	km ²
VOLUME				
fl oz	fluid ounces	29.57	milliliters	mL
gal	gallons	3.785	liters	L
ft ³	cubic feet	0.028	cubic meters	m ³
yd ³	cubic yards	0.765	cubic meters	m ³
NOTE: volumes greater than 1000 L shall be shown in m ³				
MASS				
oz	ounces	28.35	grams	g
lb	pounds	0.454	kilograms	kg
T	short tons (2000 lb)	0.907	megagrams (or "metric ton")	Mg (or "t")
TEMPERATURE (exact degrees)				
°F	Fahrenheit	5 (F-32)/9 or (F-32)/1.8	Celsius	°C
ILLUMINATION				
fc	foot-candles	10.76	lux	lx
fl	foot-Lamberts	3.426	candela/m ²	cd/m ²
FORCE and PRESSURE or STRESS				
lbf	poundforce	4.45	newtons	N
lbf/in ²	poundforce per square inch	6.89	kilopascals	kPa

APPROXIMATE CONVERSIONS FROM SI UNITS

Symbol	When You Know	Multiply By	To Find	Symbol
LENGTH				
mm	millimeters	0.039	inches	in
m	meters	3.28	feet	ft
m	meters	1.09	yards	yd
km	kilometers	0.621	miles	mi
AREA				
mm ²	square millimeters	0.0016	square inches	in ²
m ²	square meters	10.764	square feet	ft ²
m ²	square meters	1.195	square yards	yd ²
ha	hectares	2.47	acres	ac
km ²	square kilometers	0.386	square miles	mi ²
VOLUME				
mL	milliliters	0.034	fluid ounces	fl oz
L	liters	0.264	gallons	gal
m ³	cubic meters	35.314	cubic feet	ft ³
m ³	cubic meters	1.307	cubic yards	yd ³
MASS				
g	grams	0.035	ounces	oz
kg	kilograms	2.202	pounds	lb
Mg (or "t")	megagrams (or "metric ton")	1.103	short tons (2000 lb)	T
TEMPERATURE (exact degrees)				
°C	Celsius	1.8C+32	Fahrenheit	°F
ILLUMINATION				
lx	lux	0.0929	foot-candles	fc
cd/m ²	candela/m ²	0.2919	foot-Lamberts	fl
FORCE and PRESSURE or STRESS				
N	newtons	0.225	poundforce	lbf
kPa	kilopascals	0.145	poundforce per square inch	lbf/in ²

*SI is the symbol for the International System of Units. Appropriate rounding should be made to comply with Section 4 of ASTM E380. (Revised March 2003)

TABLE OF CONTENTS

CHAPTER 1 – INTRODUCTION1

CHAPTER 2 – LITERATURE COMPILATION3

 Background Information..... 3

 Literature Sources 6

 ASTM Standards..... 6

 Government Agencies..... 6

 Other Agencies, Organizations, Contractors, and Manufacturers 7

 FHWA and BLM Personnel..... 7

 Case Studies 7

 Informational Survey 7

 Summary 8

CHAPTER 3 – LITERATURE REVIEW9

 Introduction..... 9

 Sliplining..... 9

 Segmental Sliplining..... 10

 Description..... 10

 Effective Uses, Advantages, and Limitations 10

 Costs..... 11

 General Installation Guidelines..... 12

 Annular Grouting..... 13

 Standards/Specifications..... 15

 Contractors and Manufacturers..... 16

 Continuous Sliplining 18

 Description..... 18

 Effective Uses, Advantages, and Limitations 18

 Costs..... 19

 General Installation Guidelines..... 19

 Annular Grouting..... 21

 Standards/Specifications 21

 Contractors and Manufacturers..... 23

 Close-fit Lining..... 23

 Symmetrical Reduction Method for Close-fit Lining..... 23

 Swagelining/Drawdown Method for Close-fit Lining..... 24

 Description:..... 24

 Effective Uses, Advantages, and Limitations:..... 24

 Costs:..... 25

 General Installation Guidelines: 25

 Standards/Specifications:..... 25

 Contractors and Manufacturers:..... 25

 Rolldown Method for Close-fit Lining..... 26

CULVERT PIPE LINER GUIDE AND SPECIFICATIONS – TABLE OF CONTENTS

Description:.....	26
Effective Uses, Advantages, and Limitations:.....	28
Costs:.....	28
General Installation Guidelines:.....	28
Standards/Specifications:.....	29
Contractors and Manufacturers:.....	29
Folded Method for Close-fit Lining.....	29
Deformed/Reformed Method for Close-fit Lining.....	30
Description:.....	30
Effective Uses, Advantages, and Limitations:.....	31
Costs:.....	31
General Installation Guidelines:.....	31
Standards/Specifications:.....	33
Contractors and Manufacturers:.....	34
Fold and Form Method for Close-fit Lining.....	36
Description:.....	36
Effective Uses, Advantages, and Limitations:.....	37
Costs:.....	38
General Installation Guidelines:.....	38
Standards/Specifications:.....	40
Contractors and Manufacturers:.....	41
Spirally Wound Lining.....	44
Description.....	44
Effective Uses, Advantages, and Limitations.....	45
Costs.....	46
General Installation Guidelines.....	46
Annular Grouting.....	48
Standards/Specifications.....	49
Contractors and Manufacturers.....	50
Cured-In-Place Pipe Lining.....	50
Inversion Installation Method for Cured-in-place Lining.....	51
Description.....	51
Effective Uses, Advantages, and Limitations.....	52
Costs.....	53
General Installation Guidelines.....	53
Standards/Specifications.....	55
Contractors and Manufacturers.....	56
Pulled-in-place Installation Method for Cured-in-place Lining.....	60
Description.....	60
Effective Uses, Advantages, and Limitations.....	60
Costs.....	61
General Installation Guidelines.....	61
Standards/Specifications.....	63
Contractors and Manufacturers.....	64
Spray-on Lining.....	66
Cement-mortar Spray-on Lining.....	66

CULVERT PIPE LINER GUIDE AND SPECIFICATIONS – TABLE OF CONTENTS

Description	66
Effective Uses, Advantages, and Limitations	67
Costs.....	67
General Installation Guidelines.....	68
Standards/Specifications	70
Contractors and Manufacturers.....	70
Epoxy Spray-on Lining.....	71
Description	71
Effective Uses, Advantages, and Limitations	71
Costs.....	72
General Installation Guidelines.....	72
Standards/Specifications	73
Contractors and Manufacturers.....	74
CHAPTER 4 – SURVEY RESULTS	75
General Information Results	75
Project Specific Results	83
Summary	86
CHAPTER 5 – MULTI-CRITERIA DECISION ANALYSIS SOFTWARE	87
Introduction.....	87
Background.....	87
MCDA Development	88
Determination of Relevant Criteria and Alternatives	88
Alternative Ratings	90
Design Life.....	91
Capacity Reduction.....	91
Abrasion and Corrosion Resistance	92
Installation Time	92
Flow Bypass Requirements.....	92
Cost	93
Safety	93
Environmental Concerns.....	93
Methods of Determining Alternative Ranking	93
Weighted Average Method	94
Discrete Compromise Programming Method	95
PROMETHEE Method	96
Methodology	96
Summary	98
Application of Multi-criteria Decision Analysis.....	98
Application Procedure	99
Example Application	110
Input Culvert Details.....	111
Determine Relative Importance Factors	112
View Results	113
Comparison of Methods of Alternative Ranking.....	115
Summary	117

CHAPTER 6 – CONCLUSION.....119

REFERENCES.....123

APPENDIX A – LITERATURE COMPILATION129

APPENDIX B – INFORMATIONAL SURVEY133

APPENDIX C – LIST OF AGENCY RESPONDENTS143

APPENDIX D – SUMMARY OF AGENCY RESPONSES145

LIST OF FIGURES

Figure 1. Flow Chart. Classification of Trenchless Technology Methods. ⁽²⁾	4
Figure 2. Flow Chart. Classification of Trenchless Technology Lining Methods.....	5
Figure 3. Drawing. Duratron System’s Segmental Sliplining. ⁽⁵⁾	10
Figure 4. Drawing. Segmental Sliplining Installation Using the Push Method. ⁽¹⁵⁾	13
Figure 5. Drawing. Continuous Sliplining Installation Process. ⁽⁵⁾	18
Figure 6. Drawing. Insertion Method for Butt Fusion Welded HDPE Liner. ⁽³⁷⁾	20
Figure 7. Drawing. Swagelining Process for Close-fit Lining. ⁽⁴³⁾	24
Figure 8. Drawing. Rolldown Process for Close-fit Lining. ⁽⁵⁾	27
Figure 9. Photo. Culvert Lining Utilizing the Rolldown Method for Close-fit Lining. ⁽⁸⁾	27
Figure 10. Photo. Ultraliner’s PVC Alloy Pipeline Folded into an “H”-shape. ⁽⁴⁵⁾	30
Figure 11. Drawing. Deformed Method for Close-fit Lining. ⁽⁴⁶⁾	30
Figure 12. Drawing. Reformed Method for Close-fit Lining. ⁽⁴⁶⁾	30
Figure 13. Drawings. Fold and Form Method for Close-fit Lining. ⁽⁵³⁾	36
Figure 14. Photo. Installation of Cold-folded and Banded Liner. ⁽⁸⁾	37
Figure 15. Drawings. Expandable and Fixed Diameter Profile Strips. ⁽⁶⁴⁾	44
Figure 16. Drawings. Inserted Expandable and Fixed Diameter Spirally Wound Lining. ⁽⁶⁴⁾	45
Figure 17. Drawing. Installation of Fixed Diameter Spirally Wound Lining. ⁽⁶⁴⁾	47
Figure 18. Drawing. Installation of an Expandable Spirally Wound Lining. ⁽⁶⁴⁾	47
Figure 19. Drawings. Insituform’s Cured-in-place Lining Inversion Installation Method. ⁽⁸⁾	52
Figure 20. Drawing. Pulled-in-place Installation Method for Cured-in-place Lining. ⁽⁸²⁾	60
Figure 21. Photo. Completed Installation of Cement-mortar Spray-on Lining. ⁽⁸⁾	66
Figure 22. Photo. Lining Machine for Non-man Entry Culverts. ⁽⁸⁾	68
Figure 23. Photo. Lining Machine for Man Entry Culverts. ⁽⁸⁾	69
Figure 24. Photo. Typical Epoxy Application Head. ⁽⁸⁾	73
Figure 25. Equation. S subscript j.....	95
Figure 26. Equation. R subscript i,j.	95
Figure 27. Flow Chart. MCDA Methodology.	97
Figure 28. Screenshot. MCDA Home Worksheet, Navigates to Culvert Characteristics Worksheet.	100
Figure 29. Screenshot. MCDA Culvert Characteristics Worksheet, Navigates to the Inputs Worksheet.	101
Figure 30. Screenshot. MCDA Home Worksheet.	102
Figure 31. Screenshot. MCDA Inputs Worksheet.	103
Figure 32. Screenshot. MCDA Home Worksheet.	104
Figure 33. Screenshot. Interface Worksheet and Relative Importance Determination.....	105
Figure 34. Screenshot. MCDA Interface Worksheet, Determine Method of Alternative Ranking.....	106
Figure 35. Screenshot. Interface Worksheet Navigation Buttons.....	107
Figure 36. Screenshot. MCDA Home Worksheet, Navigates to the Results Worksheet.	108
Figure 37. Screenshot. MCDA Results Worksheet.	109

Figure 38. Screenshot. Results Worksheet, Clear the Table and Return to Home
Worksheet. 110

Figure 39. Screenshot. Input Worksheet for Coquitlam Improvements Project..... 112

Figure 40. Screenshot. Interface Worksheet with Relative Importance Factors..... 113

Figure 41. Screenshot. Results of the Coquitlam Case Study Decision Analysis. 114

Figure 42. Screenshot. Basic Data Worksheet..... 115

LIST OF TABLES

Table 1. General Characteristics and Effective Uses of Segmental Sliplining. ^(5,6,7)	10
Table 2. Advantages and Limitations of Segmental Sliplining. ^(5,6,7,8)	11
Table 3. Standards and Specifications for Cement-mortar Annular Grouting.....	14
Table 4. Standards Associated with the Segmental Sliplining Method. ^(14,23)	15
Table 5. Listing of Manufacturers and Contractors of Segmental Sliplining	17
Table 6. General Characteristics and Effective Uses of Continuous Sliplining. ^(5,6,7)	18
Table 7. Advantages and Limitations of Continuous Sliplining. ^(5,6,7,8)	19
Table 8. Standards Associated with Continuous Sliplining. ^(14,23,36)	22
Table 9. Listing of Manufacturers and Contractors of Continuous Sliplining.	23
Table 10. General Characteristics and Effective Uses of the Swagelining/Drawdown Method for Close-fit Lining. ^(5,6)	24
Table 11. Advantages and Limitations of the Swagelining/Drawdown Method for Close- fit Lining. ^(5,6,8)	25
Table 12. Listing of Manufacturers and Contractors of the Swagelining/Drawdown Method for Close-fit Lining.....	26
Table 13. General Characteristics and Effective Uses of the Rolldown Method for Close- fit Lining. ^(5,6)	28
Table 14. Advantages and Limitations of the Rolldown Method for Close-fit Lining. ^(5,6,8)	28
Table 15. Listing of Manufacturers and Contractors of the Rolldown Method for Close-fit Lining.....	29
Table 16. General Characteristics and Effective Uses of the Deformed/Reformed Method for Close-fit Lining. ^(5,6)	31
Table 17. Advantages and Limitations of the Deformed/Reformed Method for Close-fit Lining. ^(5,6,8)	31
Table 18. Standards Associated with the Deformed/Reformed Method for the Close-fit Lining. ^(14,23)	33
Table 19. Listing of Manufacturers and Contractors of the Deformed/Reformed Method for the Close-fit Lining.	35
Table 20. General Characteristics and Effective Uses of the Fold and Form Method for Close-fit Lining. ^(5,6)	37
Table 21. Advantages and Limitations of the Fold and Form Method for Close-fit Lining. ^(5,6,8)	38
Table 22. Standards Associated with the Fold and Form Method for Close-fit Lining. ^(14,23)	40
Table 23. Listing of Manufacturers and Contractors of the Fold and Form Method for Close-fit Lining	42
Table 24. General Characteristics and Effective Uses of Spirally Wound Lining. ^(5,6,7)	45
Table 25. Advantages and Limitations of Spirally Wound Lining. ^(5,6)	45
Table 26. Standards Associated with Spirally Wound Lining. ^(14,23)	49
Table 27. Listing of Manufacturers and Contractors of Spirally Wound Lining.....	50
Table 28. General Characteristics and Effective Uses of the Inversion Installation Method for Cured-in-place Lining. ^(5,6)	52

CULVERT PIPE LINER GUIDE AND SPECIFICATIONS – TABLE OF CONTENTS

Table 29. Advantages and Limitations of the Inversion Installation Method for Cured-in-place Lining. ^(5,6,7)	53
Table 30. Standards Associated with the Inversion Installation Method for Cured-in-place Lining. ^(14,23)	55
Table 31. Listing of Manufacturers and Contractors of Cured-in-place Lining Installed by Inversion.	57
Table 32. General Characteristics and Effective Uses of the Pulled-in-place Installation Method for Cured-in-place Lining. ^(5,6)	61
Table 33. Advantages and Limitations of the Pulled-in-place Installation Method for Cured-in-place Lining. ^(5,6,7)	61
Table 34. Standards Associated with the Pulled-in-place Installation Method for Cured-in-place Lining. ^(14,23)	63
Table 35. Listing of Manufacturers and Contractors of Cured-in-place Lining Installed by the Pulled-in-place Method.	65
Table 36. General Characteristics and Effective Uses of Cement-mortar Spray-on Lining. ^(5,8,83)	67
Table 37. Advantages and Limitations of Cement-mortar Spray-on Lining. ^(5,8,83)	67
Table 38. Standards Associated with Cement-mortar Spray-on Lining. ^(8,83)	70
Table 39. Listing of Manufacturers and Contractors of Cement-mortar Spray-on Lining.	71
Table 40. General Characteristics and Effective Uses of Epoxy Spray-on Lining. ^(5,8)	72
Table 41. Advantages and Limitations of Epoxy Spray-on Lining. ^(5,8)	72
Table 42. Standard Associated with Epoxy Lining. ⁽⁸⁾	74
Table 43. Listing of Manufacturers and Contractors of Epoxy Spray-on Lining.	74
Table 44. Summary of Personnel Responding to Informational Survey.	75
Table 45. Categorized Summary of Total Approximate Lengths of Pipe Lined by All Agencies.	76
Table 46. Summary of Sources of Information for Standards, Specifications, and Guidelines for Culvert Liners.	77
Table 47. Results of Subjective Questions.	80
Table 48. Average Price Range for Each Lining Method.	82
Table 49. Summary of Eight Project-specific Case Studies Provided by the Respondents.	84
Table 50. Alternative Limitations of Model Inputs.	89
Table 51. Alternative Rating Scales.	91
Table 52. Weighted Average Method.	116
Table 53. Discrete Compromise Method.	116
Table 54. PROMETHEE Method.	116
Table 55. Summary of Agency Responses.	147

LIST OF ABBREVIATIONS AND SYMBOLS

<i>Actual</i>	actual rating of alternative
AASHTO	American Association of State Highway and Transportation Officials
ADS	Advanced Drainage Systems, Inc.
AK	Alaska
AL	Alabama
ANSI	American National Standards Institute
AR	Arkansas
AZ	Arizona
ASTM	American Society for Testing and Materials
AWWA	American Water Works Association
<i>Best</i>	best rating of alternative for a specified criterion
BLM	Bureau of Land Management
BOR	Bureau of Reclamation
C	Celsius
CA	California
Caltrans	California Department of Transportation
CFL	close-fit lining
CIPP	cured-in-place pipe
CIPPL	cured-in-place pipe lining
cm	centimeter
CMP	corrugated metal pipe
CO	Colorado
CORP	Corporation
CP	discrete compromise programming method
CPVC	chlorinated poly(vinyl chloride)
CSU	Colorado State University
CT	Connecticut
DC	District of Columbia
DE	Delaware
DE	does not enhance structural integrity
DOT	departments of transportation
EPDM	ethylene polypelene diene monomer
ESCR	environmental stress crack resistance
F	Fahrenheit
FHWA	Federal Highway Administration
FL	Florida
FLH	Federal Lands Highway
ft	feet
GA	Georgia
GRP	glass fiber reinforced polyester
<i>H</i>	height
H	horizontal

CULVERT PIPE LINER GUIDE AND SPECIFICATIONS – TABLE OF CONTENTS

HI	Hawaii
HDPE	high-density polyethylene
in.	inches
IA	Iowa
ID	Idaho
IL	Illinois
IN	Indiana
ISO	International Organization for Standardization
kPa	kiloPascal
KS	Kansas
KY	Kentucky
LA	Louisiana
LLC	Limited Liability Company
m	meter
MA	Massachusetts
MCDA	Multi-criteria Decision Analysis
MD	Maryland
MDPE	medium density polyethylene
ME	Maine
MI	Michigan
MN	Minnesota
MO	Missouri
MS	Mississippi
MT	Montana
N/A	not available
N/S	not supplied
NA	not applicable
NE	Nebraska
NASSCO	National Association of Sewer Service Companies
NC	North Carolina
NCHRP	National Cooperative Highway Research Program
ND	North Dakota
NE	Nebraska
NH	New Hampshire
NJ	New Jersey
NM	New Mexico
NPS	National Park Service
NTIS	National Technical Information Service
NUCA	National Utility Contractors Association
NV	Nevada
NY	New York
NYC	New York City
OH	Ohio
OK	Oklahoma
OR	Oregon
<i>p</i>	exponent determining weight of rating

CULVERT PIPE LINER GUIDE AND SPECIFICATIONS – TABLE OF CONTENTS

PA	Pennsylvania
PDF	portable document format
PE	polyethylene
PLF	price per linear foot
Prohibits	existence of prohibits the use
PSF	price per square foot
psig	pounds per square inch, gauge
PP	polypropylene
PPI	Plastics Pipe Institute
PVC	poly(vinyl chloride)
PVDF	poly-vinylidene chloride
<i>R</i>	relative importance of criterion i
RI	Rhode Island
<i>RI</i>	restores structural integrity
<i>S</i>	overall score for alternative j
SD	South Dakota
SC	South Carolina
Sliplining	sliplining
SOL	spray-on lining
STP	special technical report
SWL	spirally wound lining
<i>T</i>	waterway minimum wall
TN	Tennessee
TRB	Transportation Research Board
TV	television
TX	Texas
US	United States
USFS	U.S. Forest Service
UT	Utah
V	vertical
VA	Virginia
VT	Vermont
<i>W</i>	weight
WA	Washington
WAM	weighted average method
WI	Wisconsin
<i>Worst</i>	worst rating of alternative for a specified criterion
WV	West Virginia
www	World Wide Web
WY	Wyoming

